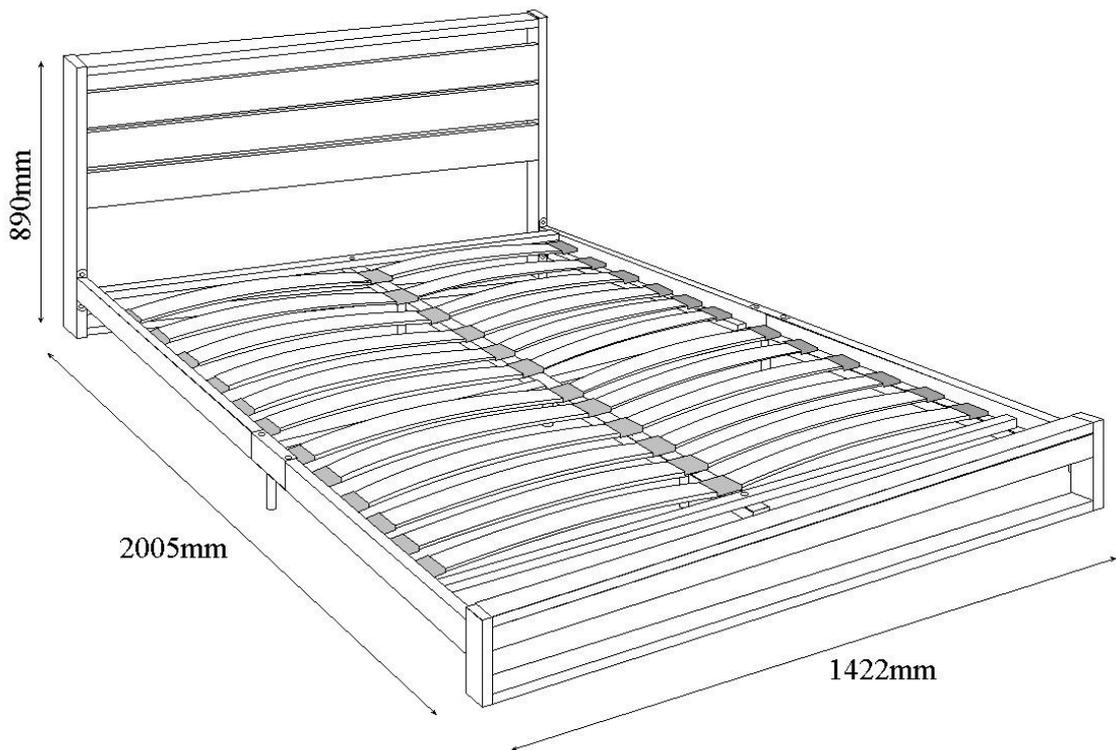


# ASSEMBLY INSTRUCTION

MARCEL

DOUBLE BED

70576

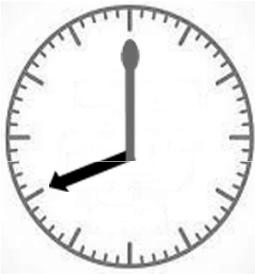
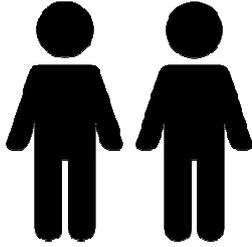
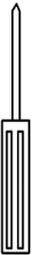


Imported by JWA Furniture Pty Ltd, Qld, Brisbane Australia.  
For any assistance with assembly or for missing parts please refer to your receipt

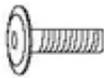
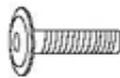
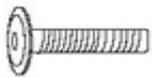
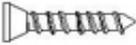
## PRE-ASSEMBLY PREPARATION

### Before you start:

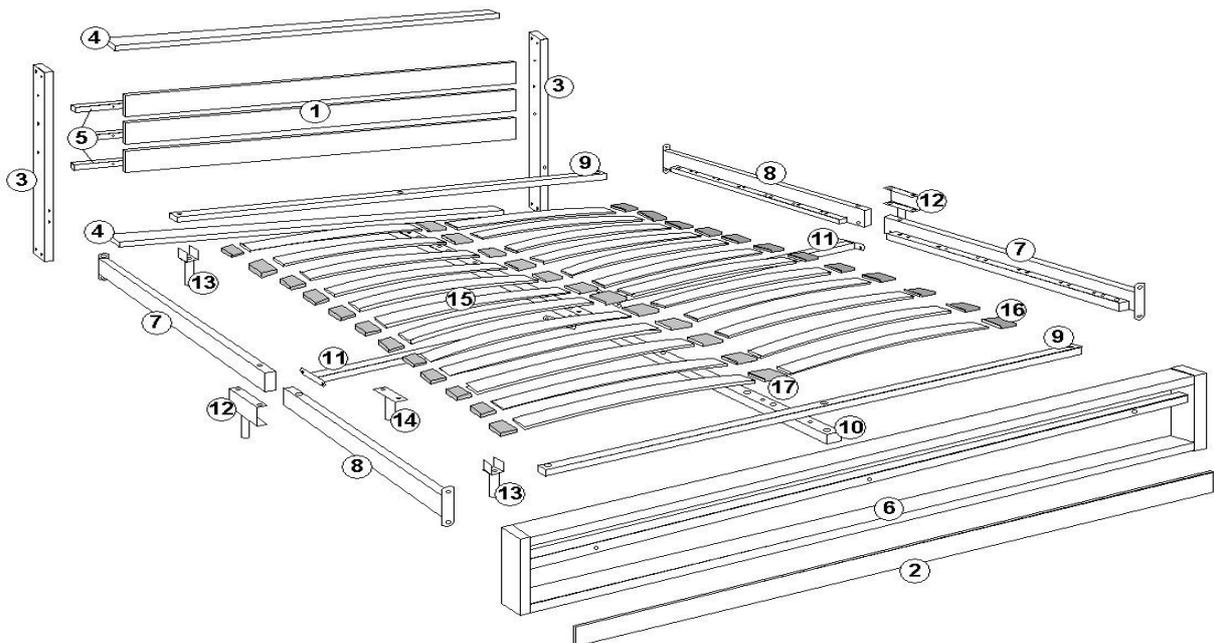
1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product
2. Take care when lifting. Product should be assembled as near as possible to the point of use
3. Ensure that you have all required contents for complete assembly
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads
7. Assembly is to be carried out by a competent adult(s) ONLY
8. During assembly, children should be kept away from the product due to possible risk to injury.
9. Do not use this item if any components are missing or damaged.
10. Please keep the instructions for future reference.

	
Allow 40 min	For 2 person
	
Additional tools required	Additional tools required

## PARTS LIST

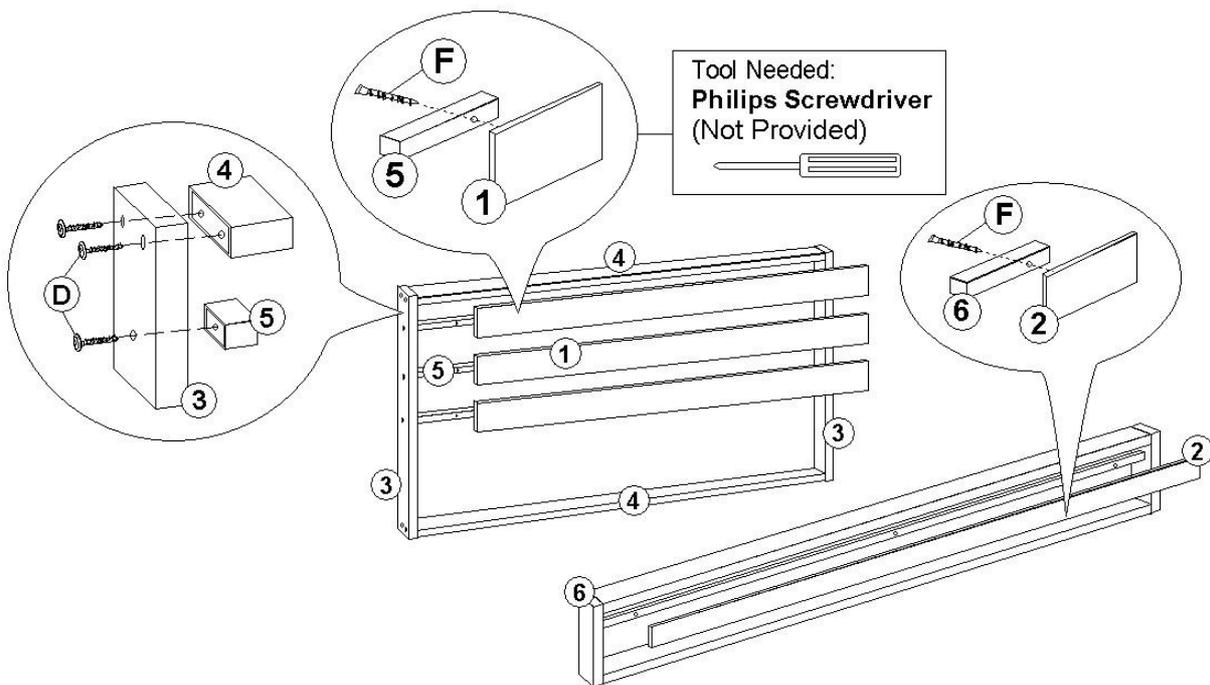
<b>A</b> M6x15mm bolts x 6pcs  	<b>B</b> M6x20mm bolts x 8pcs  	<b>C</b> M6x40mm bolts x 4pcs  	<b>D</b> M6x50mm bolts x 20pcs  
<b>E</b> M6x60mm bolts x 4pcs  	<b>F</b> Wood Screw 4.1x30mm x 12pcs  	<b>G</b> M6 Hex Nut x 12pcs  	<b>H</b> M4 Allen Key x 1pc (used with M6 bolts)  

1	Head Panel x 3pcs	10	Centre Rail x 2pcs
2	Foot Panel x 1pc	11	Cross Bar x 2pcs
3	Head Post x 2pcs	12	Siderail Support Leg x 2pcs
4	Head Rail x 2pcs	13	Centre Rail Support Leg (U Bracket) x 2pcs
5	Head Bar x 3pcs	14	Centre Rail Support Leg x 1pc
6	Footboard x 1pc	15	Slat (678mm) x 24pcs
7	Left Siderail x 2pcs	16	End Cap x 24pcs
8	Right Siderail x 2pcs	17	Centre Cap x 12pcs
9	Cross Rail x 2pcs		



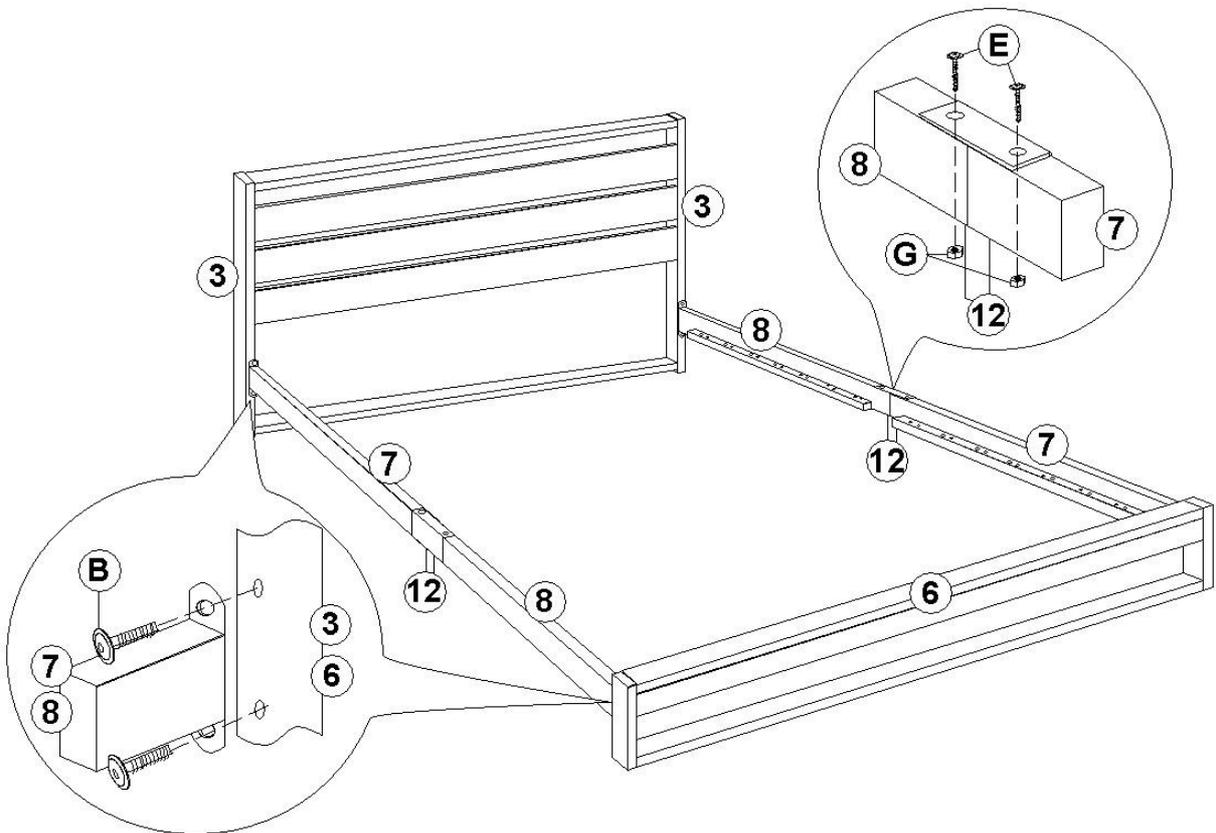
**STEP 1:**

- Prepare a protected surface with a blanket or cardboard.
- Attach 2x head post(3) to the 2x head rail(4) and 3x head bar(5), as shown below. Use 7x bolt(D) per post. Fasten with allen key(H).
- Attach 3x head panel(1) to the 3x head bar(5), follow the white mark on the panel, as shown below. Use 3x screw(F) per panel and tighten with a screwdriver.
- Attach the foot panel(2) to the footboard(6), as shown below. Use 3x screw(F) and tighten with a screwdriver.



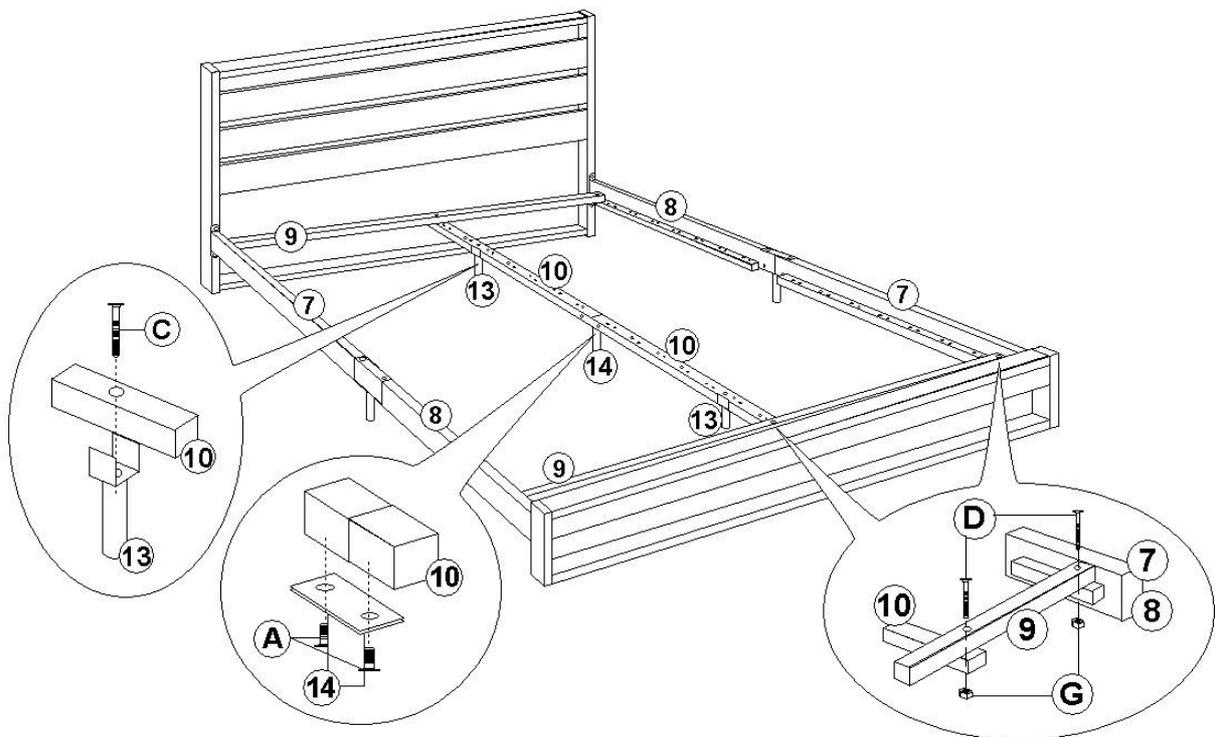
**STEP 2:**

- Attach the 2x supports(12) to the left siderail(7) and right siderail(8), as shown below. Use 2x bolt(E) per leg, threaded from the top, and lock with nut(G). Fasten with allen key(H) and hold the nut with a pair of pliers.
- Connect a side rail to the head post and footboard. Secure with 2x bolt(B) per corner. Fasten with allen key(H).
- Repeat for the other side rail.



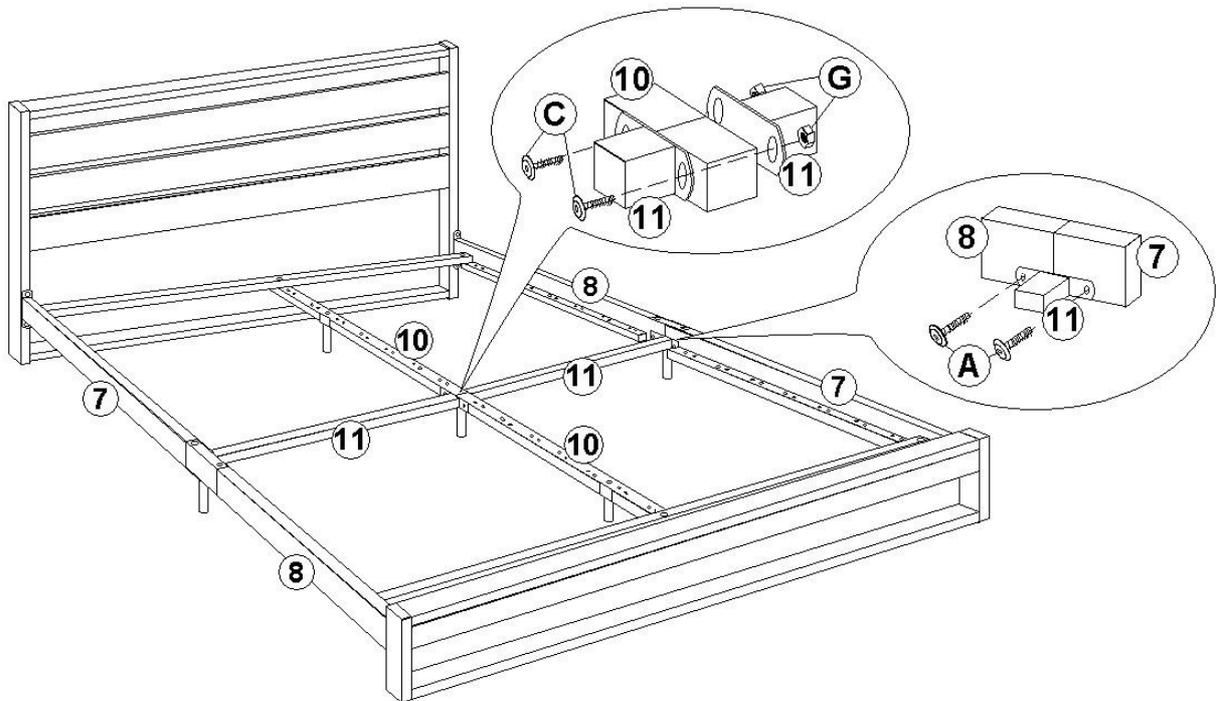
### STEP 3:

- Attach the supports(14) to the 2x centre rail(10), as shown below. Use 2x bolt(A). Fasten with allen key(H).
- Attach the 2x supports(13) to the centre rail(10), as shown below. Use bolt(C) per leg, threaded from the top. Fasten with allen key(H).
- Attach the cross rail(9) near the head post and footboard, as shown below. Thread bolt(D) from the top on every corner, and lock with nut(G). Fasten with allen key(H) and hold the nut with a pair of pliers.
- Attach the centre rail(10) to the cross rail(9), as shown below. Thread bolt(D) from the top, in the middle of each cross rail(9), and lock with nut(G). Fasten with allen key(H) and hold the nut with a pair of pliers.



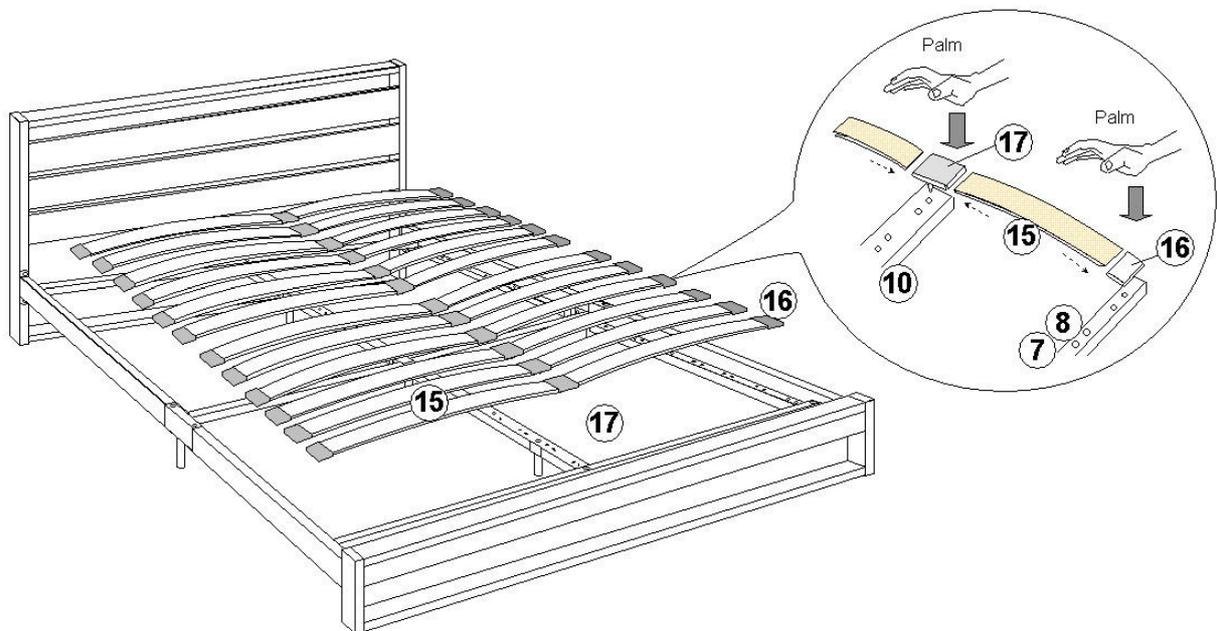
**STEP 4:**

- Attach 2x the cross bar(11) one side to the centre rail(10), as shown below. Use 2x bolt(C) and lock with nut(G). Fasten with allen key(H) and hold the nut with a pair of pliers.
- Attach the cross bar(11) the other side to the side rail, as shown below. Use 2x bolt(A) per side. Fasten with allen key(H).



**STEP 5:**

- Attach an end cap(16) onto every slat, 1 per slat(15).
- Take 2x slats and cup the non capped end into either side of the middle cap(17). Form 12x slat pairs.
- Attach the slat pairs to the bed as shown below. Push the caps into the holes.



Assembly Is Complete



## **PRODUCT CARE:**

### **FURNITURE / BED**

- 1. When assembling your furniture / bed please ensure that you have checked the contents for all relevant parts.**
- 2. When tightening bolts make sure that they are fully tightened but not forced.**
- 3. When moving your fully assembled bed you must first remove the mattress and lift the frame into position, take care when lifting and always have two people handling the bed. PLEASE DO NOT DRAG THE BED as this will cause damage to the rail.**
- 4. It is advisable to use approved cleaning products when cleaning the furniture and bed frame as certain chemical based cleaners could have an adverse effect on the bed finish.**